

**Amendment to the Claims:**

This listing of claims will replace all prior versions and listings of claims in the application:

Claims 1-9 Cancelled.

Please add the following:

--10. (new) A process for making a laminate comprising (i) applying a printed layer that contains a high temperature-resistant colored ink to a transparent thermoplastic polyurethane layer having a softening temperature (according to Kofler) of 140 to 180C, a Shore A hardness of 50 to 95, and a thickness of at least 0.025 mm to produce a printed film and (ii) placing the printed film in a mold of an injection molding machine equipped with a nozzle, the printed layer facing the nozzle and (iii) injecting into the mold a thermoplastic material to form a substrate, the process being characterized in that the printed film is not performed.

11. (new) The process of Claim 10 wherein the thermoplastic material is at least one member selected from the group consisting of polyamide, polyester, polyolefin, styrene copolymer, polyphenylene oxide, polycarbonate, polyphenylene sulfide, polyvinyl chloride, polyurethane, PSO and PEEK.

12. (new) The process of Claim 10 wherein the placing of the printed film is by means a vacuum.

13. (new) The process according to Claim 10 wherein the printed layer has a thickness of 3 to 50 m.

14. (new) The process according to Claim 10 wherein the thermoplastic material is transparent.

15. (new) The laminate prepared by the process of Claim 10.--